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### **Book of Abstracts**





	1	Poster	
P1	D. Bruker, K. Leopold	Identification of citrate-, PVP-, and PEG- coated silver nanoparticles by solid sampling high resolution continuum source graphite furnace atomic absorption spectrometry	
P2	A. Gruber, A. Denzel, K. Leopold	Investigation of the mobility of Platinum and Palladium in soils using sequential extraction and high resolution continuum source graphite furnace atomic absorption	
Р3	K. Catsalap, M. Belkov, N. Zorov, T. Labutin, S. Zaytsev	Monitoring of corrosive species distribution in concrete structures by LIBS	
P4	E. Shabunya-Klyachkovskaya, M. Belkov, K. Catsalap	The study of the historical glassware with LIPS	
P5	A. Farah-Sougueh, A. Mendys, T. Pięta, K. Dzierzęga, S. Pellerin, B. Pokrzywka	Study of local thermodynamic equilibrium in laser induced argon plasma using optical emission spectroscopy and Thomson scattering	
P6	M. Horňáčková, M. Anguš, A. Marín Roldán, J. Krištof, M. Horňáček, P. Veis	Simultaneous UV-VIS-NIR Laser Induced Breakdown Spectroscopy of Zeolites	
P7	A. Hrdlička, J. Hegrová, K. Novotný, V. Kanický, D. Prochazka, J. Novotný, J. Klus, P. Modlitbová, P. Pořízka, J. Kaiser	Determination of sulfur in asphalt with Laser Induced Breakdown Spectroscopy using non- matrix matched standards	
P8	K. Novotný, A. Hrdlička, J. Píše, E. Pospíšilová, P. Pořízka, J. Kaiser, V. Kanický	Utilization of acoustic signal in Laser-Induced Breakdown Spectroscopy	
P9	E. Paulis, U. Pacher, M. Weimerskirch, T. Nagy, E. Leutgeb, W. Kautek	Laser-induced breakdown spectroscopy of Cu and Ni coatings: Influence of laser wavelength	
P10	A. Marín Roldán, J. Bocková, M. Horňáčková, J. Yu, P. Veis	CF-LIBS analysis of wine using surface assisted method	
P11	D. Riebe, T. Beitz, HG. Löhmannsröben	Laser-induced breakdown spectroscopy for the quantitative determination of elemental nutrients in soils	
P12	M. Rühlmann, D. Büchele, M. Ostermann, T. Schmid	Determination of plant essential nutrients in soils using DP-LIBS	
P13	L. Ascher, A. Häckel, E. Schellenberger, N. Jakubowski, U. Panne	Imaging of Eu-VSOP in atherosclerotic plaques via laser ablation ICP-MS	
P14	V. Dillingerová, T. Vaculovič, V. Kanický	Python as a tool for data evaluation in elemental analysis using LA-ICP-MS	
P15	P. Phukphatthanachaia, J. Vogl, H. Traub, N. Jakubowski, U. Panne	A new approach of using polyehtylene frits for the quantification of sulphur in copper metals by isotope dilution LA-ICP-MS	
P16	T. Pluháček, M. Švidrnoch, V. Maier, V. Havlíček, K. Lemr	Personal identification based on the visualization of metallic gunshot residues on latent fingerprints by LA-ICP-MS	
P17	E. Pospíšilová, K. Novotný, M. Holá, J. Hradilová, D. Hradil, V. Kanický	Characterization of clay ground layers of paintings by means of laser ablation-inductively coupled plasma-mass spectrometry	
P18	L. Schlatt, B. Crone, R. Nadar, S. Leeuwenburgh, U. Karst	Analysis of the platinum distribution in mouse tibia treated with platinum nitrate and platinum bisphosphonates by means of LA-ICP-MS	
P19	N. Miliszkiewicz, S. Walas, A. Telk	Straightforward calibration approach in LA-ICP-MS studies of Mg and Zn distribution in rat brain tissue	
P20	P. Sharanov, N. Alov	Nonaqueous Suspensions in Sample Preparation for Total Reflection X-Ray Fluorescence Analysis	
P21	P. Sharanov, N. Alov	Determination of Copper-Zinc Ores Elemental Composition on Trace-, Micro and Macro- Level by Total Reflection X-Ray Fluorescence	
P22	N. Bandow, U. Kalbe, U. Schoknecht	Leaching of brominated flame retardants – eluate analysis using RFA	
P23	D. Büchele, M. Rühlmann, M. Ostermann, T. Schmid	Comparison between univariate and multivariate data analysis for the determination of nutrients in soils using XRF	
P24	C. Gottschalk, C. Schlesiger, W. Malzer, C. Vogt	Synthesis and characterisation of Gadolinium reference materials for the analysis of corrosion products with XANES-spectroscopy on a laboratory setup	

Poster 14

	Poster				
P25	U. Fittschen, I. Kula	Assessing element content of Boron Industrial Wastes for recycling by using $\mu\text{-}XRF$ and TXRF			
P26	I. Tyssebotn, A. Fittschen, U. Fittschen	Development of a novel CE-XRF system for elemental speciation			
P27	C. Lürenbaum, M. Evertz, J. Kasnatscheew, M. Winter, S. Nowak	Total Reflection X-ray Fluorescence in the Analysis of Lithium Ion Battery Materials			
P28	M. Diehl, M. Evertz, L. Ibing, M. Winter, S. Nowak	Depth-Resolved Isotope Dilution Analysis by Means of Glow Discharge Mass Spectrometry – a Versatile Technique for the Direct Solid Analysis of Lithium Ion Battery			
P29	J. Hassler, P. Perzi, T. Vogt	Der Gleichstrombogen als Anregungsquelle in der modernen optischen Emissionsspektrometrie – Möglichkeiten und Grenzen			
P30	C. Hommel, T. Vogt, J. Hassler, P. Perzl, S. Guhl, B. Meyer	Die Bestimmung von Haupt-, Neben- und Spurenbestandteilen in Pflanzenmaterial mittels ETV-ICP OES			
P31	D. Vogt, A. Fischer, C. Hommel, M. Neuroth, T. Vogt, C. Vogt	Haupt- und Spurstoffcharakterisierung von Kohlen und angrenzenden Sedimenten mittels ETV-ICP OES			
P32	J. Bode, N. Hort, C. Vogt	Sampling tools as source of impurity in magnesium casting alloys			
P33	K. Greda, M. Gorska, P. Jamroz, P. Pohl	Analytical performance and spectroscopic characteristic of the atmospheric pressure glow discharge generated in contact with liquid anode – preliminary study			
P34	K. Greda, K. Swiderski, A. Dzimitrowicz, P. Jamroz, P. Pohl	The determination of Cd in volume limited samples by a novel liquid drop anode atmospheric pressure glow microdischarge system			
P35	E. Steers, Z. Weiss, S. Mushtaq	The role of Asymmetric Charge Transfer and Related Processes in Analytical Glow Discharges			
P36	H.J. Noori, A.Z. Alshatteri, N.A. Fakhre	A Rapid and Easy Method for Determination of Trace Elements in Lubricating Oil Using ICP- OES			
P37	F. Meier, D. Müller, S. Cattaneo, T. de Vries, M. Portugal-Cohen, L. Calzolai, T. Klein	Characterization of nano-TiO <sub>2</sub> in commercial sunscreens via Inverse Supercritical Fluid Extraction and Miniaturized Asymmetrical Flow Field-Flow Fractionation			
P38	J. Schubert, R. Heckener, C. Vogt	Surface modification of metal oxide nanoparticles as filler in polymeric reference materials for spatially resolved solid state element analysis			
P39	J. Saatz, B. Grunert, N. Jakubowski	Nanocrystals as labeling reagents for clinical cell assays			
P40	A. Krata, E. Bulska, J. Karasinski, E. Kurek, M. Wojciechowski	Application of species-unspecific ID ICP MS coupled with HPLC for the determination of selenium species in food samples			
P41	U. Oppermann, L. Fromentoux, J. Knoop, M. Frankowski	Determination of chromium and arsenic species in food and food contact material using LC-ICP-MS			
P42	R. Pechancová, T. Pluháček, J. Gallo, D. Milde	Study of Chromium Species Release from Metal Implants in Blood and Joint Effusion Using HPLC-ICP-MS			
P43	M. Plenker, U. Oppermann, J. Schram	Chlorophyll species determination with TLC - GFAAS			
P44	A. Telk, E. Grygo-Szymanko, S. Walas	Challenges in inorganic speciation analysis of manganese			
P45	R.A. Zounr, M. Tuzen, B. Hazer, M. Y. Khuhawar	Solid phase microextraction of tin speciation in water and environmental samples by using polymeric material in syringe system: A multivariate study			
P46	K, Vogel, A, Wegener, M, Pursch, P. Luschas	SEC-ICP-OES Hyphenation: Speciation and Quantification of Polydimethylsiloxanes at Trace Levels			
P47	R. Chemnitzer, P. Riss, R. Santos, W. Weisheit, S. Wünscher	Performance Study of the New Analytik Jena PQ LC coupled to the High Sensitivity PlasmaQuant MS Elite in Speciation Analysis			
P48	D.J. Rahman, H.N. Adil	Determination, Toxicity, Mechanism and Health Effects of Some Heavy Metals			
P49	P.I. Azez	Effect of Some Pollutants on the Environment of Erbil City			
P50	T. Anemana, D. Kovács, M. Rékási, N. Uzinger, M. Óvári, C. Streli, V. Mihucz, G. Záray	Study of immobilization of arsenic and chromium in sandy soils by lignite			
P51	D. Bakircioglu, S. Sirman, N. Topraksever, Y. Bakircioglu Kurtulus	Ultrasonic-Probe Extraction Procedure for the Determination of Selected Elements in Aromatic Plants and Spice Samples			

Poster 15

	Poster				
P52	A. Baysal, G. Sirin Ustabasi	Recycling of animal bones as a sorbent to remove of heavy metals			
P53	E. Bulska, K. Grela, A. Krata, P. Małecki, M. Michalska-Kacymirow, A. Łuciuk, M. Wojciechowski	Assessment of contaminants of psychoactive substance and their determination using ICP MS and ICMS			
P54	L. Fromentoux, U. Oppermann, J. Knoop, K. Kartaschew	Simultaneous determination of traces elements and contaminants in infant formula using ICP-MS 2030			
P55	Y. Chao, Y. Chen, W. Chen, B. Chen, Y. Huang	Detection of colorants on food products through mass spectrometry with an interchangeable thermal desorption electrospray ionization source			
P56	D. Kovács, V. Mihucz, M. Óvári, G. Záray	Determination of arsenic in the Acidum Arsenicosum homeopathic product and investigation of its bioaccessibility			
P57	M. Óvári, K. Németh, P. Dobosy, Á. Papp-Szakály, G. Záray, A. Engloner	Comparative chemical characterization of riverine reed stands in different habitats			
P58	M. Ecsedi - Angyal, M. Óvári, E. Tatár, M. Horváth, K. Csörgei - Kurin, V. Mihucz, G. Záray	Mapping of arsenic, cadmium, lead and mercury concentration in breast milk of lactating women			
P59	S. Ružičková, V. Mičková, M. Laubertová, D. Remeteiová	Determination of total element contents in the waste mobile phones printed circuit boards after their decomposition. I. Sample treatment			
P60	V. Mičková, D. Remeteiová, S. Ružičková	Determination of total element contents in the waste mobile phones printed circuit boards after their decomposition. II. Decomposition for solution spectrometry analysis			
P61	A. M. Przewodnik, K. Leopold	Semi-automatic highly selective preconcentration of mercury ultra-traces from large sample volumes coupled to atomic fluorescence spectrometry			
P62	D. Rosenkranz, J. Tentschert, N. Jakubowski, U. Panne, P. Laux, A. Luch	Implementation of a "design of experiment" approach to increase the ICP-MS sensitivity the for detection of aluminum in biological relevant media			
P63	S. Sandil, M. Ovári, P. Dobosy, K. Kröpfl, G. Záray	Study of Arsenic Uptake and Translocation in Bean Plant by ICP-MS			
P64	J. Ali, M. Tuzen, T. Gul Kazi	A simple, fast and green switchable liquid solid dispersive microextraction of arsenic in water samples			
P65	É. Cseperke Vizsolyi, G. Láng, J. Varga, G. Záray	Adsorption behavior of the iron-hydroxide precipitation formed during ferrate treatment of polluted groundwater			
P66	I. Wysocka, A. Porowski	Determination of trace levels of REE in CO <sub>2</sub> -rich mineral waters by the seaFAST system and ICP-MS			
P67	I. Wysocka, E. Vassileva	Development of fast analytical procedure for determination of uranium mass fraction and its isotopic ratios in marine environmental samples			
P68	HJ. Heinrich, S. Richter, S. Recknagel	Certification of the mass fractions of trace elements in a medium purity graphite reference material			
P69	J. Schubert, S. Stein, P. Kühn-Stoffers, C. Vogt	Validierung einer ICP-OES-Methode zur Quantifizierung von Eisen und Aluminium in hausinternen polymeren Referenzmaterialien			
P70	E. Vassileva, I. Wysocka, A. Orani	Determination of trace elements in the open ocean: method validation			
P71	M. García, E. Vassileva, A. Canals	Reference Measurements for Trace Elements with Isotope Dilution Inductively Coupled Plasma-Mass Spectrometry for Seafood Samples			
P72	D. Wuestkamp, O. Schulz	Rearview data analysis - Fully traceble result to method view using a novel data management system			
P73	J. Deichmann, M. Baßler, N. Bings	Further development of an on-chip drop on demand aerosolgenerator for plasma spectrometry			
P74	N. Grabiger, O. Primm, D. Wüstkamp	Spurenanalytik in Reinststoffen mit der ICP-OES ?			
P75	M. Ullrich, J. Mattusch, M. Elizalde-González, T. Reemtsma	Photodegradation and transformation of the Gd-DOTA-complex examined by ICP-MS and HPLC-ICP-MS/ESI-MS			
P76	C. Lutz, U. Fittschen	Thesis proposal: development of new procedures for the elemental determination and speciation in vanadium redox flow batteries			

Poster 16

## Nonaqueous Suspensions in Sample Preparation for Total Reflection X-Ray Fluorescence Analysis

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Total Reflection X-ray Fluorescence Analysis (TXRF) is a modern technique for elemental composition determination. The main advantages of TXRF are high sensitivity, wide dynamic ranges of concentrations, multi-element analysis and very low influence of matrix effects. Method is capable to analyze samples in liquid (after drying) and solid states. The last feature is very useful, because it makes possible to reduce analysis time and complexity significantly by refusing the stage of sample digestion.

The most convenient approach to analysis of solids is sample preparation in suspensions. An important factor responsible for the correctness of the results of analysis is the stability of suspensions. In case of particles with sizes higher 1  $\mu$ m stable colloids could not be achieved. It is enough if suspension remains stable during preparation and sampling time. The negative effect of sedimentation is often observed for samples with an inhomogeneous matrix. In this case, nonuniform sedimentation of particles is observed, which leads to the error in measurements and decreases the repeatability.

In this work we have suggested a new approach to the enhancement of the sedimentation stability of suspensions (coal and coke) using ethylene glycol or glycerol as the dispersion media. These substances are readily available, can be completely removed by evaporation, and have a high viscosity (1490 mPa·s for glycerol and 16.1 mPa·s for ethylene glycol against 0.89 mPa·s for water).

The experiments were carried out with coal coke samples. Grounded samples with 9  $\mu$ m average particle sizes were weighed on analytical balances with an accuracy of 0.1 mg and a portion of 8-10 mg was transferred to a 1.5 ml vial. Then, 1 ml of a surfactant solution (0.01 % Triton X 100 in water), 1 ml of ethylene glycol and 1 ml of glycerol, and 3 5  $\mu$ l of an internal standard solution (gallium, 1 g/l) were added into the test tube. The mixture was blended to homogeneity and allowed to stand for a specified period of time. Then 2  $\mu$ l of the suspension was transferred to a sample career. Aqueous suspensions were dried in a vacuum desiccator, and suspensions in ethylene glycol and glycerol were dried on an electrical hot plate at 70 80 °C. X-ray fluorescence spectra were recorded using Bruker Nano S2 PICOFOX spectrometer (Germany). Monochromatic Mo K $\alpha$  radiation (17.44 keV) was used for fluorescence excitation. The spectrum acquisition time was 650 s.

It was found that within 5 min of sedimentation the suspended analyte concentration changes by 10–15 rel. % in nonaqueous media and by up to 50 rel. % in aqueous media which demonstrate sufficient stability improvement. For the analysis purposes, 5 min is excessive time, but this result allows us to expect that nonaqueous media suspensions will be suitable for analysis of less stable suspensions composed of larger and denser particles. It has been also determined that the repeatability of measurements in nonaqueous suspensions is 3 5 rel. % against 10 15 rel. % for aqueous suspensions. Even the glycerol suspensions are more stable; ethylene glycol media are more convenient in operation because homogenizing glycerol suspensions is more complex task due to its very high viscosity.

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Poster XRF 111